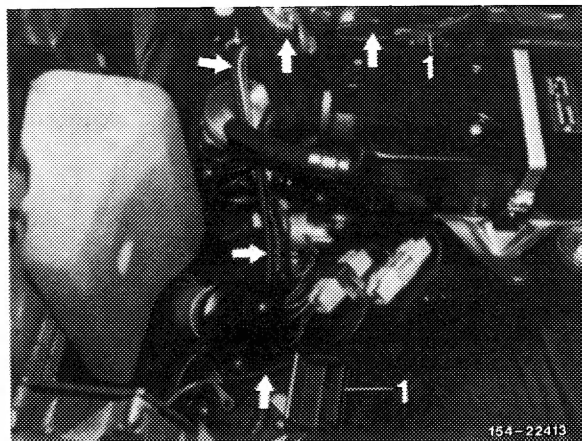


## 54–541 Removal and installation of actuator

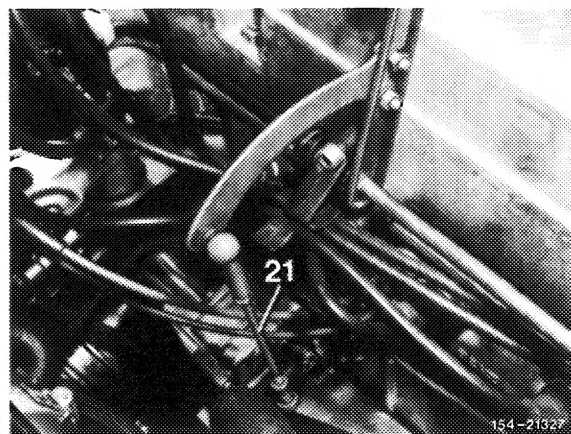
D. Models 123.026/028/086

### Removal

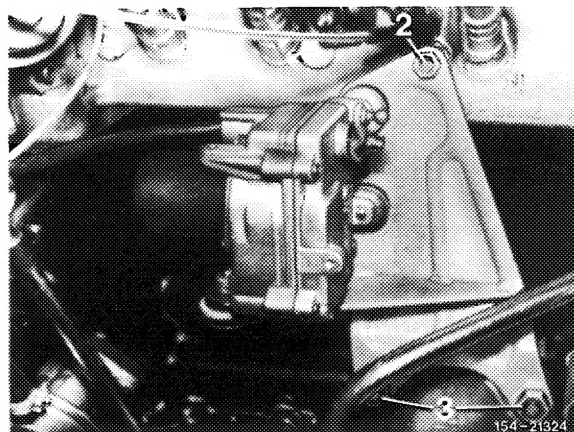
1 Separate plug connection (1) and loosen harness of actuator.



2 Disconnect connecting rod (21).

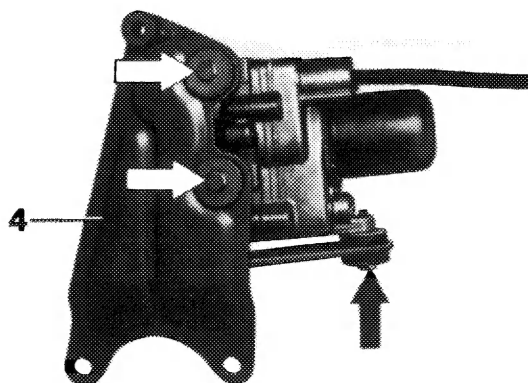


3 Unscrew screw (2) and nuts (3). Then remove holder with actuator.



4 Remove holder (4) from actuator.

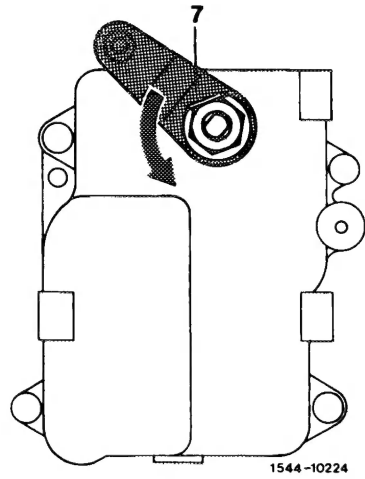
5 Remove lever from actuator.



## Installation

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- 6 Turn output shaft of actuator opposite to direction of arrow against stop. Mount lever (7) and secure nut.
- 7 For installation proceed vice versa.
- 8 Adjust connecting rod (21) (54–561).
- 9 Perform function test on road.

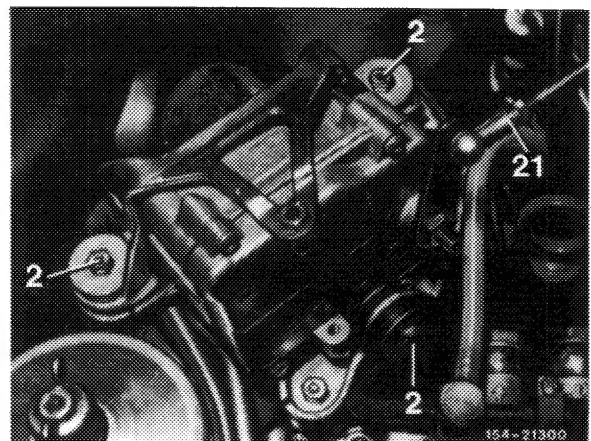
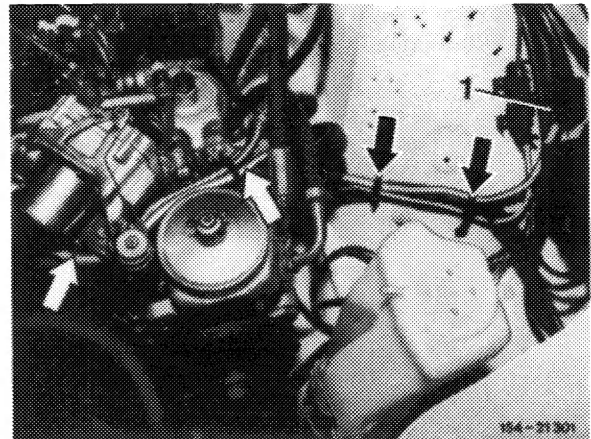


## E. Model 123.12

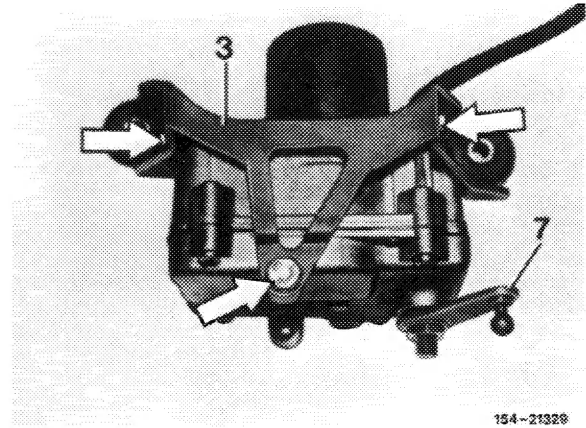
### Removal

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- 1 Separate plug connection (1) and loosen harness of actuator.
- 2 Disconnect connecting rod (21) on actuator.
- 3 Unscrew screws (2) and remove actuator with upper holder.



4 Remove upper holder (3) and lever (7) from actuator.



### Installation

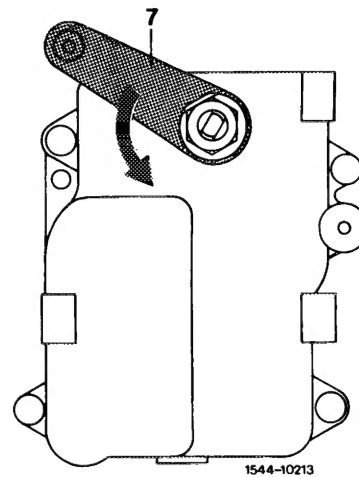
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5 Turn output shaft of actuator opposite to direction of arrow against stop. Mount lever (7) and secure nut.

6 For installation proceed vice versa.

7 Adjust connecting rod (21) (54-561).

8 Perform function test on road.



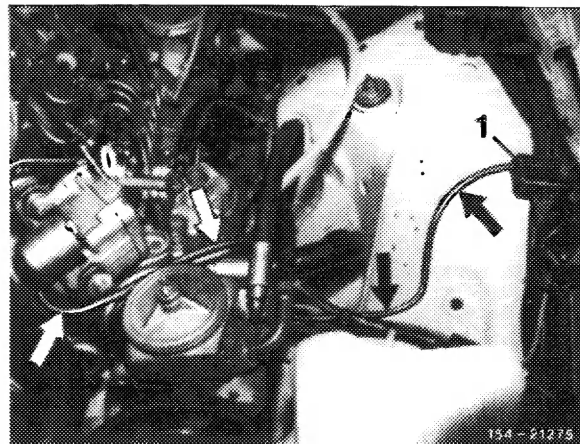
## F. Models 123.13/15/19, 126.120

### Removal

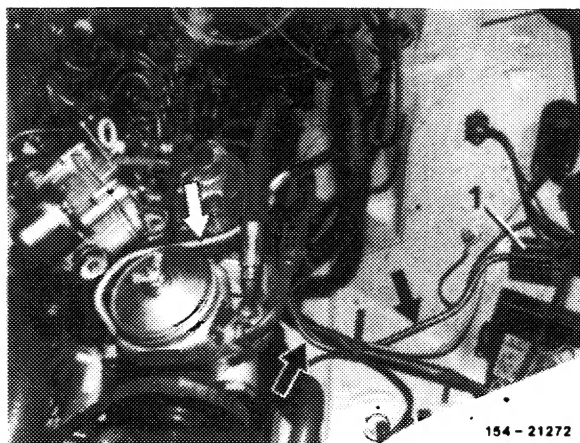
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- 1 Separate plug connection (1) and loosen harness of actuator.

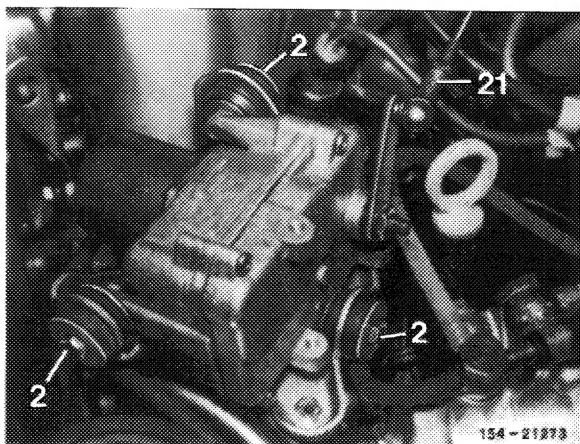
Model 123.13/15/19



Model 126.120



- 2 Disconnect connecting rod (21) on actuator.
- 3 Unscrew screws (2) and remove actuator.
- 4 Remove lever of actuator.



### Installation

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- 5 Turn output shaft of actuator opposite to direction of arrow against stop. Mount lever (7) and secure nut.
- 6 For installation proceed vice versa.
- 7 Adjust connecting rod (21) (54-561).
- 8 Perform function test on road.

